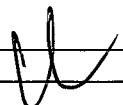


Date: Friday, 26/09/2008 2:04:06 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D350-567-025
Job Number	: 42309		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: DISASSEMBLE20
This Issue	: 26/09/2008 S.O. No. :	Drawing Number	: DISASSEMBLE
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: 	Due Date	: 26/09/2008 Qty: 2 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

2 X D350-567-025 B 40465 2X
 DISASSEMBLE KIT (USE FOR -031)

1 X DT8439 ✓

X D2463 B 38677 2X1 X D2942 B 36825 2X1 X D3210-1 B 39820 2X1 X D3211-1 B 37931 2X ~~33118~~1 X D3212-1 B 38118 2X1 X D3213-041 B 38820 2X8 X AN526C632R12 B 108561 2X22 X AN526C832R9 B 107650 M108377 3X8 X AN960JD6 B 16085 2X44 X AN960JD8 B 107650 2X20 X MS20470AD3-5 B 107650 9682 2X

Date: Friday, 26/09/2008 2:04:06 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-567-025

Job Number: 42309

Part Number: DISASSEMBLE20

Job Number:



Seq. #:

Machine Or Operation:

Description :

40 X MS20470AD4-5 B M126918 2x MS20470AD4-6 M127082 2x
90 X MS20470AD4-7 B 106574 2x
8 X MS21042L06 B M128574 2x
22 X MS21042L08 B M127990 2x
10.76SF X FG778150550ROL B M1048 45 2x
9 X 21212 B 107203 2x
9 X 2600-6 B 108224 5x 107034 4x
9 X 2600LW B 107600 2x

RETURN ITEMS TO STOCK

ADJUST ACCPAC

Accpac 2

2.0

D350567025

Floor Window Installation, Large



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
Floor Window Installation, Large

Accpac 2

3.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/06

Job Completion



U 08.10.03

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D350-567-025	CHG	CHG002
DESC.	Floor Window Kit, Lg	STC	SH92-18
LOT	B40465	STC	SH989NE
MODEL	AS350/355	STC	SH990NE
MADE IN CANADA		D2729-1	

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D350-567-025	CHG	CHG002
DESC.	Floor Window Kit, Lg	STC	SH92-18
LOT	B40465	STC	SH989NE
MODEL	AS350/355	STC	SH990NE
MADE IN CANADA		D2729-1	

Date: Friday, 26/09/2008 1:57:01 PM

User: Linda Lacelle

Bill of Manufacturing**Part Number** : D350567025**Revision** : N/A**Drawing Name** : FLOOR WINDOW KIT (LARGE)**Default Qty.** : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	26.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
3	DT8439	template	1.00	Each	0.00	0.00
4	D2463	Pick: Packing Kit	3.93	f	1.22	4.80
5	D2463	Pick: Packing Kit	6.56	f	1.22	8.00
6	D2942	Pick: Packing Kit	1.00	Each	89.23	89.23
7	D32101	Pick: Packing Kit	1.00	Each	41.95	41.95
8	D32111	Pick: Packing Kit	1.00	Each	34.70	34.70
9	D32121	Pick: Packing Kit	1.00	Each	0.00	0.00
10	D3213041	Pick: Packing Kit	1.00	Each	20.67	20.67
11	AN526C632R12	Pick: Packing Kit	8.00	Each	0.05	0.40
12	AN526C832R9	Pick: Packing Kit	22.00	Each	0.05	1.22
13	AN960JD6	Pick: Packing Kit	8.00	Each	0.01	0.08
14	AN960JD8	Pick: Packing Kit	44.00	Each	0.02	0.88
15	MS20470AD35	Pick: Packing Kit	20.00	Each	0.01	0.20
16	MS20470AD45	Pick: Packing Kit	40.00	Each	0.00	0.39
17	MS20470AD46	Pick: Packing Kit	90.00	Each	0.01	0.90
18	MS20470AD47	Pick: Packing Kit	20.00	Each	0.01	0.25
19	MS21042L06	Pick: Packing Kit	8.00	Each	0.11	0.88
20	MS21042L08	Pick: Packing Kit	22.00	Each	0.08	1.86
21	FG778150550ROL	Pick: Packing Kit	10.76	sf	0.74	7.96
22	21212	Pick: Packing Kit	9.00	Each	1.17	10.53
23	26006	Pick: Packing Kit	9.00	Each	1.23	11.07
24	2600LW	Pick: Packing Kit	9.00	Each	0.22	1.98
25	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	26.00	0.00
26	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
27	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						237.98

REFERENCE ONLY